

0108/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3296-041
Job Sheet 195537



Part No: D3296-041

Job Qty: 10 pcs

Part Name: Replacement Interior Door For -111



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/24/19

Job Tracking No:

Due Date: 6/14/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP C 05.10.14 Added step 14 KJ/EC IPP Rev:D Revised Steps 06-11-20 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	6/14/19		0.00	4.03	Small Fab - 1		JUL 10 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	10 pcs	6/14/19		0.00	10.00	QC 5 - 10		JUL 10 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Powdercoat - 4 Black Sand - B4B	10 pcs	6/14/19		0.00	0.78	Powdercoat - 1 - B4B		JUL 10 2019
							Powdercoat - 2 - B4B		
							Powdercoat - 3 - B4B		
							Powdercoat - 4 - B4B		
130	QC 3	10 pcs	6/14/19		0.00	10.00	QC 3 - 10		JUL 10 2019
							QC 3 - 13		
							QC 3 - 15		

Plex 5/24/19 1:45 PM Dart.lajeunesse.marie

				QC 3 - 17	
				QC 3 - 18	
				QC 3 - 2	
				QC 3 - 28	
				QC 3 - 3	
				QC 3 - 30	
				QC 3 - 34	DAS 30 9-89 JUL 11 2019
				QC 3 - 36	
				QC 3 - 41	
				QC 3 - 51	
				QC 3 - 58	
				QC 3 - 59	
				QC 3 - 68	
				QC 3 - 9	
				QC 3 - 40	
				QC 3 - 19	
				QC 3 - 43	
				QC 3 - 24	
140 Small Fab - 2 - B4B	10 pcs	6/14/19	0.00 4.03	Small Fab - 1 - B4B	
				Small Fab - 2 - B4B	
				Small Fab - 3 - B4B	
				Small Fab - 4 - B4B	JUL 11 2019
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
150 QC 5	10 pcs	6/14/19	0.00 10.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	JUL 12 2019 DAS 40 9-89
160 Packaging 3-1 - Stock - B4B	10 pcs	6/14/19	0.00 10.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 -	

				B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	PC 54436
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
170 QC 21 - SA	10 pcs	6/14/19	0.00 10.00	QC 21 - SA - 21	JUL 12 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	
Part Op 110 - (QC5- Inspect part completeness to step on W/O) Descriptions: 120 - (Black Sandtex(Ref:4.3.5.7) per QSI005 4.3) 130 - (QC3- Inspect Part Finish) 140 - (Small Fab) 150 - (QC5- Inspect part completeness to step on W/O) 160 - (Identify as per dwg & Stock Location:_____) 170 - (QC21- Final Inspection - Work Order Release)					

 DAS
 70
 9-89

Job BOM

1xS 146876

Part / Item	Component Name	Quantity	Operation	Container
D3161-7	Hinge 14.0"	ST482 10 pcs (1 ea)	100-Small Fab - 1	2xS 139586-1xS 145693-6xS 153735
D3161-9	Hinge 17.0"	ST483 10 pcs (1 ea)	100-Small Fab - 1	1xS 145694-3xS 139394-6xS 153668
D3296-1	Door Panel	ST494 10 pcs (1 ea)	100-Small Fab - 1	ST48724
D3296-3	Door Panel	ST494 10 pcs (1 ea)	100-Small Fab - 1	ST48701
MS20470AD4-65	Rivet, Universal Head	ST310 10 Ea (1 ea)	100-Small Fab - 1	ST48729-1
D2137	Decal (No Step)	10 pcs (1 ea)	140-Small Fab - 2 - B4B	ST48729-1
D2419	Handle	GA127 10 pcs (1 ea)	140-Small Fab - 2 - B4B	ST48729-1
D2462	Neoprene Seal (\$Per Foot)	ST40 28.1660 pcs (2.8166 ea)	140-Small Fab - 2 - B4B	ST48729-1
D2728-1	Dart Logo Label Small	10 pcs (1 ea)	140-Small Fab - 2 - B4B	ST48729-1
MS20470AD4-4	Rivet, Universal Head	GA009 250 Ea (25 ea)	140-Small Fab - 2 - B4B	N/A
NAS1149DN632J	Washer	ST265 10 pcs (1 ea)	140-Small Fab - 2 - B4B	ST48729-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D3161-7	10	10	0
	D3161-9	10	10	0
	D3296-1	10	23	0
	D3296-3	10	22	0
	MS20470AD4-6	10	4,391	0
140-Small Fab - 2 - B4B	D2137	10	15	0
	D2419	10	4	0
	D2462	28	437	0
	D2728-1	10	0	0
	MS20470AD4-4	250	31,069	0
	NAS1149DN632J	10	393	0

Part Specifications

Specifications could not be found.

Plex 5/24/19 1:45 PM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S197066



Part: D3296-041

Job No: 195537

Serial No/Batch: S197066

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/10/19